## **DEPARTMENT OF TRANSPORTATION**

**DIVISION OF ENGINEERING SERVICES** 

Office of Structural Materials Quality Assurance and Source Inspection

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Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 69.12

## DAILY PROJECT JOURNAL

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000556 Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island Dated: **Contractor:** 10-Dec-2007

**Location:** Changxing Island, Shanghai, China

**Submittals(New / Total):** CWR's: / HSR's: / NCR's: / **Item** Title **Detail** 1 Critical Weld Repairs (CWRs) I reviewed CWR 027 Rev 01, repair of weld number MUB-MA21F/J 10A/10B, and recommended approval. 2 Other important observations At 1300 I went on a Fabrication Shop Walkthrough and observed the following. 77m Mockup: No work being performed on any skin plates. The diaphragm is still in Pudong being machined. 89m Mockup: ZPMC was working on skin plates "A", "B", "C", "D" and "E". Workers were performing heat straightening of skins and longitudinal stiffeners. HSR were not required because they did not meet the criteria of requiring Engineer approval. 114m Mockup: The temporary lifting devices were completely finished being welded to the lower section of the mockup. The upper section was completely assembled and tack welded together. No welding was being performed.

Ishibashi, Josh **Inspected By:** Quality Assurance Inspector **Reviewed By:** Wahbeh, Mazen **QA** Reviewer